

EEx d Enclosures in Light Metal or stainless steel Flameproof Encapsulation CUBEx Series 8264

- Flexible modular design for combining enclosures
- Can be used
 in Zone 1 and Zone 2
 in Zone 21 and Zone 22
- optional: glass windows and cover hinges
- Entry method direct and indirect
- D2D bushing

The straight walled CUBEx design of enclosures, are utilised for the building of control and distribution systems, control panels and terminal boxes. Installed industrial sparking electrical components are planned and wired in accordance to the customer's requirements. Control and indicating equipment are fitted directly in to the cover. The enhanced features of the CUBEx system allows unique possibilities of D2D connections, therefore reducing the necessity for inter-connection chambers.

Zones 1 & 2, 21 & 22

Vereier	Tatal	Internal				Ondening, eede	Weight
Version	Total Internal dimensions dimensions LxWxH [mm] LxWxH [mm]		max. Power loss [W] / Temperature class			Ordering code	weight
	Extract [mm]		Т6	T5	T4		kg
10 235 09829E00	235x235x270	163x163x192 *	55	80	170	8264/-112-30	18,0
	360x235x270	288x173x210 *	75	120	235	8264/-212-30	24,0
	360x360x270	288x288x192 *	115	160	320	8264/-222-30	31,0
with reinforced cover	360x360x270	288x288x192 *	115	160	320	8264/-222-33	36,0
	360x360x340	288x288x262 *	125	190	370	8264/-223-30	35,0
with reinforced cover	360x360x340	288x288x262 *	125	190	370	8264/-223-33	40,0
C 4 0 0 480 00035E00 0 00033E00	480x360x340	408x288x262 *	160	240	465	8264/-323-30	44,0
with reinforced cover	480x360x340	408x288x262 *	160	240	465	8264/-323-33	50,0
	480x480x340	408x408x262 *	200	300	565	8264/-333-30	55,0
with reinforced cover	480x480x340	408x408x262 *	200	300	565	8264/-333-33	64,0
	730x480x340	658x408x262 *	301	447	810	8264/-933-30	82,0
with reinforced cover	730x480x340	658x408x262 *	301	447	810	8264/-933-33	101,0
C P P P P P C P P C C C C C C C C C C C C C	730x730x350	658x658x262 *	347	520	933	8264/-994-30	125,0
with reinforced cover	730x730x340	658x658x262 *	347	520	933	8264/-993-33	148,0
		* Regardless the	thickness	s of the n	nountina	plate	

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Technical Data				
Version	Series 8264			
Gas explosion protection	Standard	for - 20 °C + 40 °C		
		🐼 II 2G EEx d IIB T.*		
		🐼 II 3G EEx d IIB T.*		
		* T4, T5, T6 depends on components used		
	Special	Extension of the ambient temperature		
	Option 1	Empty EnclosureType		
		8264/-112	- 50 °C + 50 °C	
		8264/-212		
		8264/-213		
		8264/-222		
		8264/-223		
		8264/-323		
		8264/-322		
		8264/-332		
		8264/-333		
		8264/-932	- 30 °C + 50 °C	
		8264/-933		
		8264/-992	- 20 °C + 50 °C	
		8264/-993		
		8264/-994		
		for - 20 °C + 50 °C		
	Option 2	EEx d IIB + H ₂		
Certificates	KEMA 01 ATEX 2145 UL E231214 VNIIEF CTB-577.02 KDB 02.E.279X			
Conformity	EN 50 014ff EN 60 947-1 EN 60 439-1 GOST R 51330 PN-EN 50014ff NEC 500, NEC CEC			
Rated operational voltage Ue	max. 11 kV, AC/DC			
Rated working current Ie	max. 1.250 A			
Terminals	max. 300 mm ²			
Degree of protection	IP 66 (EN 60 529) NEMA 4X			
Housing	Aluminium (AlSi 7Mg) (saltwater-proof according to EN 13890) or stainless steel (S5316L)			

Technical Data		
Version	Connection chamber series 8125	
Explosion protection	II 2 G EEx e T5 or T6 depends on components used	
Certificates	PTB 01 ATEX 1001	
Conformity	EN 50 014ff EN 60 947-1 EN 60 439-1 GOST R 51330ff PN-EN 50014ff NEC 500, NEC 505 CEC	
Rated operational voltage Ue	max. 1100 V, AC/DC	
Rated working current Ie	max. 630 A	
Terminals	max. 240 mm ²	
Degree of protection	IP 66	
Housing	sheet steel, galvanized and powder coated stainless steel 1.4571 (SS316Ti)	
Ambient temperature	- 55 °C + 55°C	

Accessories/Design options

Accessories/Design of		
Version	Design	Description
Cover hinge		Cover hinges are optional.
Mounting plate		Devices are fitted on the mounting plate. This can be done on several levels. Control and indicating devices are fitted directly in the cover.
Wallrails		Single enclosures are fitted with wallrails. Frame systems are used for enclosure combinations.
Window (round)	Ø 65 mm Ø 80 mm Ø 105 mm Ø 150 mm	Flameproof windows made of borosilicate glass can be fitted into the enclosure covers (adhesive fitting) or in the side wall (screwed fitting). Windows with a diameter of 105 mm and 150 mm are also available with axle bushings.
Windows (rectangular)	155 x 40 mm 155 x x90 mm 300 x 225 mm (15")	

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Accessories/Design options		-
Control and indicating devices type 8612 supporting frame	Тур 8612	This componentry consists of two frame parts and a plate fo mounting actuators, rotary drives and bezels for indicating lamps (series 8602). The componentry is fixed in the cover by pins. Additional labels can be fitted into a recess in the frame part.
Button attachment	Тур 8612/2-101	Actuator with flameproof operating axle. The basic assembly as shown above Type 8612 is used to fit the actuator on the front cover. For selection of the push button actuators or labels please see chapter 9 "Control Equipment for Panel Mounting".
Attachment for indicating lamp with bezel	Тур 8612/1-001	A transparent part (colourless) made of plastic is fitted into the cover and forms the flameproof end of the enclosure. Colour of the indicating lamp is defined by the bezel and clipped on the enclosure via the frame.
Rotary drive for MCB type 8612	Typ 8612/3-211	This drive is used for operating the circuit breakers. This handle is used to actuate on a MCB mounted in the flameproof enclosure. The assembly consists on the basic mounting frame for fitting on the cover and a rotary handle which is acting on the MCB through a flameproof axe. This solution leads in a very space saving construction.
Rotary drive size 3	Typ 8612/4-301	Rotary drive for the operation of switches with an axle of 6-12 mm. 3-times lockable.
Wire bushings	Тур 8174/	Wire bushings are used for the connection of conductors from the flameproof enclosure to the connection chamber. Design: 0,5mm ² up to 70mm ²
Post-type bushing	Тур 8171/	Post-type bushings are used for the connection of conductors from the flameproof enclosure to the connection chamber. Design: 1,5mm ² up to 185mm ²
D2D bushing	Тур 8193/6	This unit is used for the direct connection of flameproof enclosures. Connection of conductors is done with 8174/1 (M48). A unique feature is that a significant space-saving solution can be provided. It is not necessary to fit connection chambers for through-connection of conductors.

EEx d-Control and Distribution Panels Planning Information

Planning and installation

Planning and installation of explosion-protected control and distribution panels requires considerable experience and careful consideration in all planning and manufacturing processes. With the technical details we receive from the customer we have to develop a technically perfect, economically reasonable solution, taking into account many national and international regulations and standards. Besides Ex-regulations EN 50 014ff and EN 60 079-14 general regulations, especially DIN VDE 0100, EN 60 204-1 and EN 60 439-1, have to be observed when planning and constructing control and distribution facilities.



Terminals mounted on a terminal rail, together with blue terminals for intrinsically safe circuits. Separation between EEx e and EEx i terminals is done by an isolating plate.



EEx d-Control Panel type 8264 with EEx e-connection chambers deries 8125

Fitting of devices

Commercial electrical apparatus of all sorts can be fitted into flameproof enclosures. Fitting of devices is subject to a "type test" which has to be done by a notified body. R. STAHL has so-called general construction certificates; so R. STAHL is authorized to build explosion-protected switchboard and distribution facilities for all common requirements. Each switchboard manufactured at R. STAHL has to undergo a routine check test, thus it is guaranteed that during manufacturing of the installation all regulations referring to explosion protection have been kept and that the installation is suitable for use in hazardous areas.

Type of protection "Intrinsic Safety"

Equipment with "intrinsically safe circuits", certified as so-called associated electrical apparatus, can also be fitted into flameproof enclosures and thus be installed in hazardous areas. Customer's free issue material does always have to be accompanied by the respective certificates. Special regulations additionally apply to the mounting of the devices in regard to fitting position, wiring and terminals.



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EEx d-Control and Distribution Panels Planning Information



Explosion-protected Control Panel

Mounting arrangements of windows and mounting levels in enclosures with type of protection "flameproof encapsulation", taking a control panel consisting of EEx d enclosures and EEx e enclosures 8125 as an example

EEx d-enclosure Flameproof Encapsulation

The flameproof enclosure is used for fitting commercial electrical devices such as contactors, switches, measuring instruments, SPCs (stored program control), etc. Windows can be incorporated into the cover or the side walls to read the indicating devices.

EEx e-enclosure Increased Safety

The enclosure connected to the EEx d enclosure is designed in type of protection "increased safety". Into this enclosure flameproof control and indicating devices are fitted. The connection chamber is also designed in type of protection "increased safety".All incoming and outgoing cables are led into this enclosure and cable glands are used. Distribution of wires is done via terminals.

Actuating elements

Switches are actuated by rotary drives. Coupling of switches and operating toggles is done via flameproof axle bushings. These axle bushings can be led either through the enclosure cover or through the enclosure wall. Their number depends on the size of the fitted switches and of the operating toggles that are used.

Switch drives are available in different sizes and are used for all common switches. Pushbuttons are suitable for actual control and for resetting of tripped motor protection relays.

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EEx d-Control and Distribution Panels Planning Information

Wire bushings

For electric connection of devices in the flameproof enclosures so-called wire bushings are used as a connection element between connection chamber and Ex d-chamber. Wire bushings are screwed into the enclosure wall or inserted into an adapter and secured against self-loosening.

in the EEx d- and EEx e-chamber

· considerable space and cost saving

Possible wire bushings: • rigid post-type bushings with connection terminals



schematic drawing multiple - wire bushing





· wired to terminals

· multiple - wire bushings



EEx e enclosures are fitted to the bottom side of the flameproof enclosure. Current supply into the flameproof enclosure is done via flameproof wire bushings. Control and indicating devices which are explosion-protected in themselves, designed in type of protection EEx de, can be fitted into the connection chamber



cable glands 8161 made of moulded plastic, available sizes: M 16 up to M 63

Connection parts

- Terminal blocks up to 120 mm²
- Single terminals up to 240 mm²
- Bus bars up to 630 A and 240 mm² connection scope

Clamping points are designed and certified in type of protection "increased safety"



Connection chambers 8125 with circuit breakers 8562 and control and indicating devices. The circuit breakers are mounted below hinged windows so that they can be observed and operated without removing the enclosure cover.

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Bus bars 4- or 5-pole, up to 630 A



Terminals of different sizes on standard terminal rails, fitted PE- and N-rails